

**BIMAX® HMA**

Safety Data Sheet 9138

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Issue date: 04/22/2025

Version: 1.0

SECTION 1: Identification**1.1. Identification**

| | |
|-------------------------------|--------------------------------|
| Product name | : BIMAX® HMA |
| Product code | : 9138 |
| Product form | : Substance |
| Physical state | : Liquid |
| Formula | : C10H18O2 |
| Synonyms | : HEXYL 2-METHYL-2-PROPENOATE |
| Chemical name | : N-HEXYL METHACRYLATE |
| Other means of identification | : METHACRYLIC ACID HEXYL ESTER |

1.2. Recommended use and restrictions on use

| | |
|-----------------|---|
| Recommended use | : Laboratory chemicals Manufacture of substances |
|-----------------|---|

1.3. Supplier

GELEST, INC.
158 Industrial Road
Glen Rock, PA 17327
USA
T 717-227-1774 - F 717-227-1775 (M-F): 8:00 AM - 5:30 PM EST
CS-Gelest@m-chem.com - www.gelest.com

1.4. Emergency telephone number

| | |
|------------------|---|
| Emergency number | : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International) |
|------------------|---|

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS US classification**

| | | |
|--|------|--|
| Flammable liquid, Category 4 | H227 | Combustible liquid. |
| Skin corrosion/irritation, Category 2 | H315 | Causes skin irritation. |
| Serious eye damage/eye irritation, Category 2 | H319 | Causes serious eye irritation. |
| Skin sensitization, Category 1 | H317 | May cause an allergic skin reaction. |
| Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation | H335 | May cause respiratory irritation. |
| Hazardous to the aquatic environment — Chronic Hazard, Category 2 | H411 | Toxic to aquatic life with long lasting effects. |

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labeling**

| | | |
|----------------------------|---|--|
| Hazard pictograms (GHS US) | : | |
| Signal word (GHS US) | : | Warning |
| Hazard statements (GHS US) | : | H227 - Combustible liquid H315 - Causes skin irritation |

Precautionary statements (GHS US) :

H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H411 - Toxic to aquatic life with long lasting effects

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261 - Avoid breathing fume, mist, spray, vapors.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye and face protection.
P302+P352 - If on skin: Wash with plenty of water.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 - Call a poison center or doctor if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use alcohol resistant foam, dry extinguishing powder, carbon dioxide (CO2) to extinguish.
P391 - Collect spillage.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P405 - Store locked up.
P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards not otherwise classified (HNOC)

Other hazards which do not result in classification : Hazardous polymerization may occur.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Substance type : Mono-constituent
Name : BIMAX® HMA
CAS-No. : 142-09-6

| Name | Product identifier | % | GHS US classification |
|----------------------|--------------------|------|---|
| N-hexyl methacrylate | CAS-No.: 142-09-6 | ≥ 99 | Flam. Liq. 4, H227 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411 |

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

| | |
|---------------------------------------|--|
| First-aid measures general | : Call a poison center/doctor/physician if you feel unwell. |
| First-aid measures after inhalation | : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell. |
| First-aid measures after skin contact | : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention. |
| First-aid measures after eye contact | : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. |
| First-aid measures after ingestion | : Call a poison center/doctor/physician if you feel unwell. |

4.2. Most important symptoms and effects (acute and delayed)

| | |
|-------------------------------------|--|
| Symptoms/effects after inhalation | : May cause respiratory irritation. |
| Symptoms/effects after skin contact | : Irritation. May cause an allergic skin reaction. |
| Symptoms/effects after eye contact | : Eye irritation. |

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

| | |
|--------------------------------|--|
| Suitable extinguishing media | : Water spray. Dry powder. Foam. Carbon dioxide. |
| Unsuitable extinguishing media | : Do not use a heavy water stream. |

5.2. Specific hazards arising from the chemical

| | |
|------------------|--|
| Fire hazard | : Combustible liquid. |
| Explosion hazard | : No direct explosion hazard. |
| Reactivity | : No dangerous reactions known under normal conditions of use. |

5.3. Special protective equipment and precautions for fire-fighters

| | |
|--------------------------------|---|
| Firefighting instructions | : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection. |
| Protection during firefighting | : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing. |

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

| | |
|----------------------|--|
| Protective equipment | : Wear recommended personal protective equipment. |
| Emergency procedures | : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing fume, mist, spray, vapors. Avoid contact with skin and eyes. |

6.1.2. For emergency responders

| | |
|----------------------|---|
| Protective equipment | : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection". |
| Emergency procedures | : Evacuate unnecessary personnel. Stop leak if safe to do so. |

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

BIMAX® HMA

Safety Data Sheet

6.3. Methods and material for containment and cleaning up

| | |
|-------------------------|---|
| For containment | : Stop leak, if possible without risk. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. |
| Methods for cleaning up | : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters. |
| Other information | : Dispose of materials or solid residues at an authorized site. |

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

| | |
|-------------------------------|---|
| Precautions for safe handling | : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing fume, mist, spray, vapors. Avoid contact with skin and eyes. |
| Hygiene measures | : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. |

7.2. Conditions for safe storage, including any incompatibilities

| | |
|------------------------|---|
| Storage conditions | : Store locked up. Store in a well-ventilated place. Keep container tightly closed. |
| Incompatible materials | : Oxidizing agents. Bases. Free radical initiators. |
| Storage temperature | : < 25 °C (Recommended) |

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

| | |
|----------------------------------|--|
| Appropriate engineering controls | : Ensure good ventilation of the work station. |
| Environmental exposure controls | : Avoid release to the environment. |

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|----------------|----------------------------|
| Physical state | : Liquid |
| Appearance | : Clear, colorless Liquid. |
| Molecular mass | : 170.3 g/mol |
| Color | : Colorless. |

BIMAX® HMA

Safety Data Sheet

| | |
|---|--|
| Odor | : No data available |
| Odor threshold | : No data available |
| Refractive index | : 1.429 – 1.435 at 20 °C |
| pH | : No data available |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Melting point | : Not applicable |
| Freezing point | : No data available |
| Boiling point | : 204 °C Atm. press.: 1028 hPa |
| Flash point | : 73 °C Atm. press.: 1013 hPa |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Flammability (solid, gas) | : Not applicable. |
| Vapor pressure | : 0.24 hPa Temp.: 20 °C |
| Relative vapor density at 20°C | : 5.9 Source: Hazardous Substances Data Bank |
| Relative density | : 0.886 at 20 °C |
| Density | : 0.863 g/ml at 25 °C |
| Solubility | : Water: 29.9 mg/l |
| Partition coefficient n-octanol/water (Log Pow) | : No data available |
| Partition coefficient n-octanol/water (Log Kow) | : No data available |
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |
| Explosion limits | : No data available |

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Polymerization can occur at elevated temperatures. Contains the following stabilizer(s): MEHQ.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

flames. Heat and light.

10.5. Incompatible materials

Oxidizing agents. Bases. Free radical initiators.

10.6. Hazardous decomposition products

No data available. In the event of fire: see section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

| | |
|-----------------------------|------------------|
| Acute toxicity (oral) | : Not classified |
| Acute toxicity (dermal) | : Not classified |
| Acute toxicity (inhalation) | : Not classified |

BIMAX® HMA

Safety Data Sheet

N-hexyl methacrylate (142-09-6)

LD50 oral rat : ≈ 17720 mg/kg body weight Animal: rat, Guideline: other:

| | |
|-------------------------------------|--|
| Skin corrosion/irritation | : Causes skin irritation. |
| Serious eye damage/irritation | : Causes serious eye irritation. |
| Respiratory or skin sensitization | : May cause an allergic skin reaction. |
| Germ cell mutagenicity | : Not classified |
| Carcinogenicity | : Not classified |
| Reproductive toxicity | : Not classified |
| STOT-single exposure | : May cause respiratory irritation. |
| STOT-repeated exposure | : Not classified |
| Aspiration hazard | : Not classified |
| Symptoms/effects after inhalation | : May cause respiratory irritation. |
| Symptoms/effects after skin contact | : Irritation. May cause an allergic skin reaction. |
| Symptoms/effects after eye contact | : Eye irritation. |

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

N-hexyl methacrylate (142-09-6)

| | |
|----------------------|---|
| LC50 - Fish [1] | 7.4 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio) |
| EC50 - Crustacea [1] | 16.5 mg/l Test organisms (species): Daphnia magna |
| EC50 72h - Algae [1] | 3.94 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum) |
| EC50 96h - Algae [1] | 0.187 mg/l Source: Ecological Structure Activity Relationships |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

N-hexyl methacrylate (142-09-6)

Partition coefficient n-octanol/water (Log Pow) : 4.34 at 20 °C

12.4. Mobility in soil

N-hexyl methacrylate (142-09-6)

Mobility in soil : 836.9 Source: EPI Suite

12.5. Other adverse effects

No additional information available

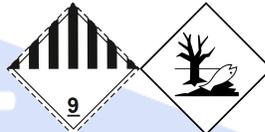
SECTION 13: Disposal considerations

13.1. Disposal methods

| | |
|--|---|
| Regional waste regulation | : Disposal must be done according to official regulations. |
| Sewage disposal recommendations | : Do not dispose of waste into sewer. |
| Product/Packaging disposal recommendations | : Dispose in a safe manner in accordance with local/national regulations. |
| Additional information | : Do not re-use empty containers. |

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

| DOT | TDG | IMDG | IATA |
|--|---|--|--|
| 14.1. UN number | | | |
| NA1993 | UN3082 | 3082 | 3082 |
| 14.2. Proper Shipping Name | | | |
| Combustible liquid, n.o.s. (N-hexyl methacrylate) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE) | Environmentally hazardous substance, liquid, n.o.s. (N-hexyl methacrylate) |
| Transport document description | | | |
| NA1993 Combustible liquid, n.o.s. (N-hexyl methacrylate), Comb Liq, III | UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE), 9, III | UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE), 9, III, MARINE POLLUTANT | UN 3082 Environmentally hazardous substance, liquid, n.o.s. (N-hexyl methacrylate), 9, III |
| 14.3. Transport hazard class(es) | | | |
| Combustible liquid | 9 | 9 | 9 |
|  |  |  |  |
| 14.4. Packing group | | | |
| III | III | III | III |
| 14.5. Environmental hazards | | | |
| Dangerous for the environment: Yes | Dangerous for the environment: Yes | Dangerous for the environment: Yes Marine pollutant: Yes | Dangerous for the environment: Yes |
| No supplementary information available | | | |

14.6. Special precautions for user

| | |
|---|--|
| DOT | |
| UN-No. (DOT) | : NA1993 |
| DOT Special Provisions (49 CFR 172.102) | : 148 - For domestic transportation, this entry directs to § 173.66 for: a. The standards for transporting a single bulk hazardous material for blasting by cargo tank motor vehicles (CTMV); and b. The standards for CTMVs capable of transporting multiple hazardous materials for blasting in bulk and non-bulk packagings (i.e, a multipurpose bulk truck (MBT)). IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T1 - 1.5 178.274(d)(2) Normal..... 178.275(d)(2) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : 150 |
| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 203 |

BIMAX® HMA

Safety Data Sheet

| | |
|--|---|
| DOT Packaging Bulk (49 CFR 173.xxx) | : 241 |
| DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) | : 60 L |
| DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) | : 220 L |
| DOT Vessel Stowage Location | : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel. |

TDG

| | |
|--|---|
| UN-No. (TDG) | : UN3082 |
| TDG Special Provisions | : 16 - 1) The technical name of the most dangerous substance related to the primary class must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(i)(A) of Part 3, Documentation. The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4, Dangerous Goods Safety Marks. 2) subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical: a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. An example in Canada is the "Food and Drugs Act", 99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be handled, offered for transport or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means containment and during transport. (2) These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety. SOR/2014-306 UN3077, UN3082 SOR/2014-306 |
| Explosive Limit and Limited Quantity Index | : 5 L |
| Excepted quantities (TDG) | : E1 |

IMDG

| | |
|---------------------------------|---|
| Special provision (IMDG) | : 274, 335, 375, 969 |
| Limited quantities (IMDG) | : 5 L |
| Excepted quantities (IMDG) | : E1 |
| Packing instructions (IMDG) | : LP01, P001 |
| Packing provisions (IMDG) | : PP1 |
| IBC packing instructions (IMDG) | : IBC03 |
| Tank instructions (IMDG) | : T4 |
| Tank special provisions (IMDG) | : TP1, TP29 |
| EmS-No. (Fire) | : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE |
| EmS-No. (Spillage) | : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS |
| Stowage category (IMDG) | : A |

IATA

| | |
|--|---------|
| PCA Excepted quantities (IATA) | : E1 |
| PCA Limited quantities (IATA) | : Y964 |
| PCA limited quantity max net quantity (IATA) | : 30kgG |
| PCA packing instructions (IATA) | : 964 |
| PCA max net quantity (IATA) | : 450L |
| CAO packing instructions (IATA) | : 964 |

BIMAX® HMA

Safety Data Sheet

CAO max net quantity (IATA) : 450L
Special provision (IATA) : A97, A158, A197, A215
ERG code (IATA) : 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

| Name | CAS-No. | Listing | Commercial status | Flags |
|----------------------|----------|---------|-------------------|-------|
| N-hexyl methacrylate | 142-09-6 | Present | Active | |

15.2. International regulations

CANADA

BIMAX® HMA (142-09-6)

Listed on the Canadian DSL (Domestic Substances List)

N-hexyl methacrylate (142-09-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Full text of hazard classes and H-statements

| | |
|------|---|
| H227 | Combustible liquid |
| H315 | Causes skin irritation |
| H317 | May cause an allergic skin reaction |
| H319 | Causes serious eye irritation |
| H335 | May cause respiratory irritation |
| H411 | Toxic to aquatic life with long lasting effects |

BIMAX® HMA

Safety Data Sheet

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

NFPA health hazard

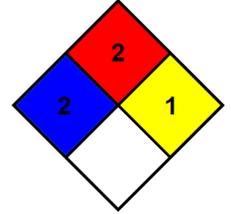
: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard

: 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

NFPA reactivity

: 1 - Materials that in themselves are normally stable but can become unstable at elevated temperatures and pressures.



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Version: 1.0

SDS US (GHS HazCom 2012) - Custom

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